



TCR02/TCN02 Actuator Selection Guide

Made in china Global service

(E ISO9001

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Product overview

- O Matched valves: 2-way,3-way ball valve and butterfly valve
- Rated voltage: DC12V,DC24V, AC24V/110V/230V
- O Control feedback mode: B3S,B3P,B3R,BD3S
- O High performance brushless motor, overheat/overload protection
- It can be used up to 20,000 times^{*1}
- ※ For AC series, it is forbidden to use two or more actuators in parallel

Purchase guide

Model	Torque	Voltage	Wiring	*2 Feedback	Time	Speed regulation	Rotation angle	* ³ Enclosure	Manual override	Position indicator	Housing material	Output shaft
		DC12V			100							
TCR-02N		DC24V		S Type	10S		00%/4.00%	IP67			ABS or	Female octagon
TCN-02N	20Nm	AC24V	B3/ BD3	P Type R Type		None	<u>90°/180°</u> ≤330°	or F Type	Hexagon spanner	Mechanical indicator	Die casting aluminium	or male square
		AC110V			15S		_000	Гтуре	-1			
		AC230V										

※ Female octagon output shaft selectable type:8x8,11x11,14x14mm

X TCN-02 Series: die casting aluminium ;TCR-02 Series : ABS

Notice *1. Service life testing condition: The result is measured under rated load, test circle (2 times of switching time), at 25 C working temperature and 50% 1. Service me result conduction the result is measured under state backets of the feature of a switching time, at 25 c working temperature humidity which will be influenced by different load and working environment.
*2. S type is passive contact feedback, P type is active feedback, while R type is potentiometer feedback, SR type needs to be customized.
*3. F type is available in the ambient of high humidity(≥90%) but without long-term rain.





Product overview [Highspeed Series]

- Matched valves: 2-way,3-way ball valve and butterfly valve
- Rated voltage: DC24V/AC230V
- Running time: about 1S/6S
- Control feedback mode: B2S,B3S,BD3S
- O High performance brushless motor, overheat/overload protection
- It can be used up to 20,000 times^{*}
- ※ For AC series, it is forbidden to use two or more actuators in parallel

Purchase guide

Model	Torque	Voltage	Wiring	*2 Feedback	Time	Speed regulation	Rotation angle	* ³ Enclosure	Manual override	Position indicator	Housing material	Output shaft
TCR-02NH	15Nm	DC24V	B2/B3	S Type	1S	None	90°/180°	IP67 or	Hexagon	Mechanical	ABS or Die casting	Female octagon
TCN-02NH	TOIAILI	AC230V	/BD3	Stype	6S	None	≤330°	F Type	spanner	indicator	aluminium	or male square

※ Female octagon output shaft selectable type:8x8,11x11,14x14mm

X TCN-02 Series: die casting aluminium ;TCR-02 Series : ABS

Product overview [Failsafe Series]

- Install valves: 2-way,3-way ball valve and butterfly valve
- Rated voltage: AC/DC95V-265V, AC/DC24V
- KT32S:Valve close while power-off
- O High performance brushless motor, overheat/overload protection
- It can be used up to 20,000 times *1
- ※ For AC series, it is forbidden to use two or more actuators in parallel

Purchase guide

Model	Torque	Voltage	Wiring	*2 Feedback	Time	Speed regulation	Rotation angle	* ³ Enclosure	Manual override	Position indicator	Housing material	Output shaft
TCN-02N -KT	1 E Marco	AC/DC24V					90°/180°	IP67	Hexagon	Mechanical	ABS or	Female
TCR-02N -KT	15Nm	AC/DC 95-265V	KT32	S Type	15S	None	≤330°	or F Type	spanner	indicator	Die casting aluminium	or male square

※ Female octagon output shaft selectable type:8x8,11x11,14x14mm

※ TCR-02 Series : ABS, TCN-02 Series: die casting aluminium

Notice *1. Service life testing condition: The result is measured under rated load, test circle (2 times of switching time), at 25 C working temperature and 50% humidity which will be influenced by different load and working environment.

*2. S type is passive contact feedback, P type is active feedback, while R type is potentiometer feedback, SR type needs to be customized *3. F type is available in the ambient of high humidity(≥90%) but without long-term rain.









Product overview

- O Matched valves: 2-way, 3-way ball valve and butterfly valve
- ◎ Rated voltage: AC/DC95V-265V, AC/DC24V
- Control feedback mode: BD3J,B3J,B33J,B43J(feedback synchronous with arrival)
- O Alarm output: A(Relay contact feedback)
- O Achievable mode: 2 way /3 way *1
- O High performance brushless motor, overload or overheated protection of internal motor
- \odot It can be used up to 20,000 times^{*2}
- O Two or more actuators can be used in parallel



Product features

- △ 1.3" OLED screen, it features no view restriction, high brightness, energy saving and environment protection, in real time to show valve opening angle and external control command. Enter sleeping state automatically after about 5 minutes, it could display location state and its control command during sleeping time.
- △ Original valve adjustment mode:cover-opening and interactive step1:Press the button to control valve to the position of "counterclockwise full open", then save it . step2:Press the button to control valve to the position of "clockwise full close", then save it to finish the valve adjustment. Thoroughly eliminate the complex and inconvenient factors caused by mechanical positioning.
- △ 16 bits high performance CPU,12 bits high precision AD conversion chip are applied, built-in unique algorithm, thoroughly eliminate valve on/off inaccuracy caused by mechanical hysteresis, espacially suitable for 3-way valve adjustment.
- △ Non-contact positioning,control unit modular design and potting processing are applied to guarentee components work reliable and greatly improve product service life;Interface uses standard connectors, convenient for installment, adjustment and replacement.
- △ Menu can report failure in real time(including stuck situation or other fails caused by actuator does not put valve on/off position in place)and output failure warning signal.
- riangle Menu operation can realize exchange of valve control command .
- riangle Menu operation can switch freely between remote control and local setting, press the button to realize opening/closing .
- △ Menu operation can set valve off position deviate to "On" or "Off" direction, to bring convenience to local valve adjustment compared with "Normal On/Off mechanical positioning".
- \triangle Menu operation can adjust valve running speed of the actuator in real time .
- △ Menu operation can restore factory default setting.

Purchase guide

Model	Torque	Voltage	Wiring	* ³ Feedback	¥4 Fault signals	Time	Speed *5 regulation	Rotation angle	*6 Enclosure	*7 Manual override	Position indicator	Housing material	Output shaft
TCR-02C TCN-02C	20Nm	AC/DC 24V AC/DC	B3/ BD3 /B33/B44	Ј Туре	А Туре	10s	PUL/PWM	<u>90°/180°</u> ≤330°	IP67 /F Type	Hexagon spanner /button	Mechanical indicator or OLED indicator	ABS/ Die casting aluminium	Female octagon or
		95-265V						-000		/bullon		alarmian	male square

※ Female octagon output shaft selectable type:8x8,11x11,14x14mm

※ TCR-02 Series : ABS, TCN-02 Series: die casting aluminium

Notice *1. The third position can be set by menu

*2. Test condition: Test under rated load, 25 C working temperature and 50% humidity one test circle(two times switching cycle), which will be influenced by different load and working environment.

*5.PWM mode belongs to continuous stepless speed regulation operates steadily but has a slight impact on actuator torque output. Adjusting range is 30%-100%. PUL mode belongs to intermittent start-stop speed regulation no loss of actuator output torque. Adjusting range is 5%-100% Please refer to manual for more parameters. (Factory default maximum value is 100%).

*6.F type is suitable for the ambient of high humidity(≥90%) but without long-term rain.

*7.Use hexagon spanner when power-off,or use button when power-on.





^{*3.} S type is passive contact feedback, J type is relay feedback.
*4.Fault signals are selectable function,output by relay,factory defaults settings do not take this function.

Product overview

- Matched valves: 2-way, 3-way ball valve and butterfly valve
- Rated voltage: DC24V/AC230V
- Running time: about 1s/6s
- © Control feedback mode: BD3J,B3J,B33J,B43J(feedback synchronous with arrival)
- O Alarm output: A(Relay contact feedback)
- O Achievable mode: 2 way /3 way *1
- High performance brushless motor, overload or overheated protection of internal motor
- It can be used up to 20,000 times *2
- ◎ Two or more actuators can be used in parallel

Product features

- △ 1.3" OLED screen, it features no view restriction, high brightness, energy saving and environment protection, in real time to show valve opening angle and external control command. Enter sleeping state automatically after about 5 minutes, it could display location state and its control command during sleeping time.
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- riangle Menu operation can adjust valve running speed of the actuator in real time .
- riangle Menu operation can restore factory default setting.

Purchase guide

Model	Torque	Voltage	Wiring	* ³ Feedback	Fault signals	Time	Speed *5 regulation	Rotation angle	*6 Enclosure	*7 Manual override	Position indicator	Housing material	Output shaft
TCR-02CH	15Nm	AC/DC24V	B3/ BD3		AType	1s	PUL/PWM	90°/180°	IP67	Hexagon	Mechanical indicator or	ABS/ Die casting	Female octagon
TCN-02CH	TOINIT	AC230V	/B33/B44	Ј Туре	Атуре	6s	FOLFWIN	≤330°	/F Type	spanner /button	OLED indicator	aluminium	or

※ Female octagon output shaft selectable type:8x8,11x11,14x14mm

※ TCR-02 Series : ABS, TCN-02 Series: die casting aluminium

Notice *1. The third position can be set by menu

*2. Test condition: Test under rated load, 25 C working temperature and 50% humidity, one test circle(two times switching cycle), which will be influenced by different load and working environment.

*3. S type is passive contact feedback, J type is relay feedback.

*5. PWM mode belongs to continuous stepless speed regulation operates steadily but has a slight impact on actuator torque output. Adjusting range is 30%-100%. PUL mode belongs to intermittent start-stop speed regulation ______, no loss of actuator output torque. Adjusting range is 5%-100%.

Please refer to manual for more parameters. (Factory default maximum value is 100%). *6.F type is suitable for the ambient of high humidity(≥90%) but without long-term rain.

*7.Use hexagon spanner when power-off,or use button when power-on.







^{*4.} Fault signals are selectable function, output by relay, factory defaults settings do not take this function.

Product overview

- Matched valves: 2-way, 3-way ball valve and butterfly valve
- ◎ Rated voltage: AC/DC95V–265V, AC/DC24V
- Control feedback mode: KT32J
- Alarm output: A(Relay contact feedback)
- O Achievable mode: 2 way /3 way *1
- High performance brushless motor, overload or overheated protection of internal motor
- It can be used up to 20,000 times *2
- Two or more actuators can be used in parallel

Product features

- △ 1.3" OLED screen, it features no view restriction, high brightness, energy saving and environment protection, in real time to show valve opening angle and external control command. Enter sleeping state automatically after about 5 minutes, it could display location state and its control command during sleeping time.
- Original valve adjustment mode:cover-opening and interactive step1:Press the button to control valve to the position of "counterclockwise full open", then save it . step2:Press the button to control valve to the position of "clockwise full close", then save it to finish the valve adjustment. Thoroughly eliminate the complex and inconvenient factors caused by mechanical positioning.
- △ 16 bits high performance CPU,12 bits high precision AD conversion chip are applied,built-in unique algorithm,thoroughly eliminate valve on/off inaccuracy caused by mechanical hysteresis,espacially suitable for 3-way valve adjustment.
- △ Non-contact positioning,control unit modular design and potting processing are applied to guarentee components work reliable and greatly improve product service life;Interface uses standard connectors,convenient for installment,adjustment and replacement.
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- riangle Menu operation can adjust valve running speed of the actuator in real time .
- riangle Menu operation can restore factory default setting.

Purchase guide

Model	Torque	Voltage	Wiring	* ³ Feedback	- H	Time	Speed *5 regulation	Rotation angle	*6 Enclosure	*7 Manual override	Position indicator	Housing material	Output shaft
TCR-02C-K1 TCN-02C-K1	15Nm	AC/DC 24V AC/DC 95-265V	B3/ BD3 /B33/B44	Ј Туре	А Туре	15s	PUL/PWM	<u>90°/180°</u> ≤330°	IP67 /F Type	Hexagon spanner /button	Mechanical indicator or OLED indicator	ABS/ Die casting aluminium	Female octagon or male square

※ Female octagon output shaft selectable type:8x8,11x11,14x14mm

※ TCR-02 Series : ABS, TCN-02 Series: die casting aluminium

Notice *1. The third position can be set by menu

*2. Test condition: Test under rated load, 25 C working temperature and 50% humidity, one test circle(two times switching cycle), which will be influenced by different load and working environment.

- *5.PWM mode belongs to continuous stepless speed regulation operates steadily but has a slight impact on actuator torque output. Adjusting range is 30%-100%. PUL mode belongs to intermittent start-stop speed regulation ______, no loss of actuator output torque. Adjusting range is 5%-100%. Please refer to manual for more parameters. (Factory default maximum value is 100%).
- *6.F type is suitable for the ambient of high humidity(≥90%) but without long-term rain.

*7.Use hexagon spanner when power-off,or use button when power-on.





^{*3.} S type is passive contact feedback,J type is relay feedback.

^{*4.}Fault signals are selectable function,output by relay,factory defaults settings do not take this function.

Product overview

- Matched valves: 2-way, 3-way ball valve and butterfly valve
- Rated voltage: AC/DC95V-265V, AC/DC24V
- Control feedback mode: YW44 (achieve the level control by directly connected to the level sensor)
- O Achievable mode: 2 way /3 way *1
- O High performance brushless motor, overload or overheated protection of internal motor
- It can be used up to 20,000 times *2



Product features

- m imes 1.3" OLED screen,it features no view restriction, high brightness,energy saving and environment protection,in real time to show valve opening angle and external control command. Enter sleeping state automatically after about 5 minutes, it could display location state and its control command during sleeping time.
- △ Original valve adjustment mode:cover-opening and interactive step1:Press the button to control valve to the position of "counterclockwise full open", then save it . step2:Press the button to control valve to the position of "clockwise full close", then save it to finish the valve adjustment. Thoroughly eliminate the complex and inconvenient factors caused by mechanical positioning.
- △ 16 bits high performance CPU,12 bits high precision AD conversion chip are applied, built-in unique algorithm, thoroughly eliminate valve on/off inaccuracy caused by mechanical hysteresis, espacially suitable for 3-way valve adjustment.
- △ Non-contact positioning, control unit modular design and potting processing are applied to guarentee components work reliable and greatly improve product service life; Interface uses standard connectors, convenient for installment, adjustment and replacement.
- riangle Menu can report failure in real time(including stuck situation or other fails caused by actuator does not put valve on/off position in place)and output failure warning signal.
- riangle Menu operation can realize exchange of valve control command .
- riangle Menu operation can switch freely between remote control and local setting,press the button to realize opening/closing .
- riangle Menu operation can set valve off position deviate to "On" or "Off" direction,to bring convenience to local valve adjustment compared with "Normal On/Off mechanical positioning".
- riangle Menu operation can adjust valve running speed of the actuator in real time .
- △ Menu operation can restore factory default setting.

Purchase guide

Model	Torque	Voltage	Wiring	* ³ Feedback	Fault signals	Time	Speed *5 regulation	Rotation angle	* ⁶ Enclosure	*7 Manual override	Position indicator	Housing material	Output shaft
TCR- 02CYW	201	AC/DC 24V	YW44	LT.mo	AType	100	PUL/PWM	_90°/180°	11 07	Hexagon	Mechanical	ABS/	Female octagon
TCN- 02CYW	20Nm	AC/DC 95-265V	Y VV44	J Type	Лтуре	10s	POL/PVIVI	≤330°	/F Туре	spanner /button	indicator or OLED indicator	Die casting aluminium	or male square

※ Female octagon output shaft selectable type:8x8,11x11,14x14mm

※ TCR-02 Series : ABS, TCN-02 Series: die casting aluminium

Notice *1. The third position can be set by menu.

^{*7.}Use hexagon spanner when power-off,or use button when power-on.





^{*2.} Test condition: Test under rated load, 25 C working temperature and 50% humidity, one test circle(two times switching cycle), which will be influenced by different load and working environment.

^{*3.} S type is passive contact feedback, J type is relay feedback.

 ^{*4.} Fault signals are selectable function, output by relay, factory defaults settings do not take this function.
 *5.PWM mode belongs to continuous stepless speed regulation, operates steadily but has a slight impact on actuator torque output. Adjusting range is 30%-100%. PUL mode belongs to intermittent start-stop speed regulation Г ٦. , no loss of actuator output torque. Adjusting range is 5%-100%

Please refer to manual for more parameters. (Factory default maximum value is 100%). *6.F type is suitable for the ambient of high humidity(≥90%) but without long-term rain.

Product overview

- Matched valves: 2-way,3-way ball valve and butterfly valve
- Rated voltage: AC/DC95V-265V, AC/DC24V
- © Control signal: 4-20mA,0-20mA,0-10V,0-5V,1-5V,2-10V
- O Position feedback: 4-20mA
- ◎ Position accuracy: ±1%
- O Alarm output: A(Relay contact feedback)
- High performance brushless motor, overload or overheated protection of internal motor
- It can be used up to 20,000 times^{*1}

Product features

- △ 1.3" OLED screen, it features no view restriction, high brightness, energy saving and environment protection, in real time to show valve opening angle and external control command. Enter sleeping state automatically after about 5 minutes, it could display location state and its control command during sleeping time.
- Original valve adjustment mode:cover-opening and interactive step1:Press the button to control valve to the position of "counterclockwise full open", then save it . step2:Press the button to control valve to the position of "clockwise full close", then save it to finish the valve adjustment. Thoroughly eliminate the complex and inconvenient factors caused by mechanical positioning.
- △ 16 bits high performance CPU,12 bits high precision AD conversion chip are applied,built-in unique algorithm,thoroughly eliminate valve on/off inaccuracy caused by mechanical hysteresis,espacially suitable for 3-way valve adjustment.
- △ *TCR/TCN 02 total series and other DC24V series:built-in motor control module,variable frequency speed control of motor can realize accurate positioning.
- △ Non-contact positioning,control unit modular design and potting processing are applied to guarentee components work reliable and greatly improve product service life;Interface uses standard connectors,convenient for installment,adjustment and replacement.
- △ Menu can report failure in real time(including stuck situation or other fails caused by actuator does not put valve on/off position in place)and output failure warning signal.
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- △ Menu operation can set valve off position deviate to "On" or "Off" direction, to bring convenience to local valve adjustment compared with "Normal On/Off mechanical positioning".
- riangle Menu operation can adjust valve running speed of the actuator in real time .
- riangle Menu operation can restore factory default setting.

Purchase guide

Model	Torque	Voltage	Time	Wiring	Feedback	Fault ^{*2} signals	Rotation angle	* ³ Enclosure	Manual override	Position indicator	Housing material	Output shaft
TCN-02T	20Nm	AC/DC24V	40-	4-20mA 0-20mA 0-5V	4.00m4	4 T. ma	90°/180°	IP67	Hexagon	Mechanical indicator or	ABS/Die casting	Female octagon
TCR-02T	201111	AC/DC 95-265V	10s	1-5V 0-10V 2-10V	4-20mA	А Туре	≤330°	/F Туре	spanner /button	OLED indicator	aluminium	or male square

※ Female octagon output shaft selectable type:8x8,11x11,14x14mm

X TCR-02 Series : ABS, TCN-02 Series: die casting aluminium

Notice *1. Test condition: Test under rated load, 25 C working temperature and 50% humidity,one test circle(two times switching cycle), which will be influenced by different load and working environment.

*2.Fault signals are selectable function,output by relay,factory defaults settings do not take this function.
*3.F type is suitable for the ambient of high humidity(≥90%) but without long-term rain.

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4.0se nexagon spanner when power-on, or use button when power-on.







Product overview

- Matched valves: 2-way,3-way ball valve and butterfly valve
- Rated voltage: DC24V/AC230V
- Running time: about 1s/6s
- Control signal: 4-20mA,0-20mA,0-10V,0-5V,1-5V,2-10V
- O Position feedback: 4-20mA
- O Position accuracy: ±1%
- Alarm output: A(Relay contact feedback)
- O High performance brushless motor, overload or overheated protection of internal motor
- It can be used up to 20,000 times *1

Product features

- m 1.3" OLED screen, it features no view restriction, high brightness, energy saving and environment protection, in real time to show valve opening angle and external control command. Enter sleeping state automatically after about 5 minutes, it could display location state and its control command during sleeping time.
- △ Original valve adjustment mode:cover-opening and interactive step1:Press the button to control valve to the position of "counterclockwise full open", then save it . step2:Press the button to control valve to the position of "clockwise full close", then save it to finish the valve adjustment. Thoroughly eliminate the complex and inconvenient factors caused by mechanical positioning.
- △ 16 bits high performance CPU,12 bits high precision AD conversion chip are applied, built-in unique algorithm, thoroughly eliminate valve on/off inaccuracy caused by mechanical hysteresis, espacially suitable for 3-way valve adjustment.
- △ *TCR/TCN 02 total series and other DC24V series:built-in motor control module.variable frequency speed control of motor can realize accurate positioning.
- △ Non-contact positioning, control unit modular design and potting processing are applied to guarentee components work reliable and greatly improve product service life; Interface uses standard connectors, convenient for installment, adjustment and replacement.
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Purchase guide

Model	Torque	Voltage	Time	Wiring	Feedback	Fault signals	Rotation angle	* ³ Enclosure	Manual override	Position indicator	Housing material	Output shaft
TCN-02TH	15Nm	AC/DC24V	1s	4-20mA 0-20mA 0-5V		. –	90°/180°	IP67	Hexagon	Mechanical	ABS/Die casting	Female octagon
TCR-02TH		AC230V	6s	1-5V 0-10V 2-10V	4-20mA	АТуре	≤330°	/F Type	spanner /button	indicator or OLED indicator	aluminium	or male square

※ Female octagon output shaft selectable type:8x8,11x11,14x14mm

※ TCR-02 Series : ABS, TCN-02 Series: die casting aluminium

*2.Fault signals are selectable function,output by relay,factory defaults settings do not take this function. 3.F type is suitable for the ambient of high humidity(≥90%) but without long-term rain.

*4.Use hexagon spanner when power-off, or use button when power-on.







Notice *1.Test condition:Test under rated load, 25 C working temperature and 50% humidity, one test circle(two times switching cycle), which will be influenced by different load and working environment.

Product overview

- O Matched valves: 2-way,3-way ball valve and butterfly valve
- Rated voltage: AC/DC95V-265V, AC/DC24V
- Control signal: 4-20mA-KT、0-20mA-KT、0-5V-KT、 1-5V-KT、0-10V-KT、2-10V-KT
- Position feedback: 4-20mA
- ◎ Position accuracy: ±1%
- Alarm output: A(Relay contact feedback)
- High performance brushless motor, overload or overheated protection of internal motor
- It can be used up to 20,000 times^{*1}

Product features

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- △ Menu operation can set valve off position deviate to "On" or "Off" direction,to bring convenience to local valve adjustment compared with "Normal On/Off mechanical positioning".
- riangle Menu operation can adjust valve running speed of the actuator in real time .
- riangle Menu operation can restore factory default setting.

Purchase guide

Model	Torque	Voltage	Time	Wiring	Feedback	Fault signals	Rotation angle	* ³ Enclosure	*4 Manual overrid	Position indicator	Housing material	Output shaft
TCN-02T-KT		AC/DC24V		4-20mA-KT 0-20mA-KT			90°/180°	IP67	Hexagon	Mechanical		Female
TCR-02T-KT	15Nm	AC/DC 95-265V	15s	0-5V-KT 1-5V-KT 0-10V-KT 2-10V-KT	4-20mA	А Туре	<u>≤330°</u>	/F Type	spanner	indicator or OLED indicator	ABS/Die casting aluminium	octagon or male square

※ Female octagon output shaft selectable type:8x8,11x11,14x14mm

X TCR-02 Series : ABS, TCN-02 Series: die casting aluminium

*2.Fault signals are selectable function,output by relay,factory defaults settings do not take this function.
*3.F type is suitable for the ambient of high humidity(≥90%) but without long-term rain.

J.r type is suitable for the ambient of high humidity(≥90%) but without long
 *4.Use hexagon spanner when power-off,or use button when power-on.







Notice *1. Test condition: Test under rated load, 25 C working temperature and 50% humidity, one test circle(two times switching cycle), which will be influenced by different load and working environment.

Product overview

- Matched valves: 2-way,3-way ball valve and butterfly valve
- Rated voltage:AC/DC95V-265V, AC/DC24V
- Control feedback mode: RS485(Modbus),CANBus 2.0B/Mbus(customized)
- O Achievable mode: 2 way /3 way^{*1}
- High performance brushless motor, overload or overheated protection of internal motor
- It can be used up to 20,000 times^{*2}
- Tow or more actuators can be used in parallel
 (*RS485 could parallel maximum 32/64/256 actuators, while CANBus parallels 110 actuators)

Product features

- △ 1.3" OLED screen, it features no view restriction, high brightness, energy saving and environment protection, in real time to show Baud rate, ID address, valve opening angle and external control command. Enter sleeping state automatically after about 5 minutes, while it could display location state and its control command at sleeping time.
- \bigtriangleup Original valve adjustment mode-free cover-opening :
 - Intelligent Bus is same as Intelligent On/Off series.
- △ 16 bits high performance CPU,12 bits high precision AD conversion are applied,built-in unique algorithm,thoroughly eliminate valve on/off inaccuracy caused by mechanical hysteresis,espacially suitable for 3-way valve adjustment.
- △ Non-contact positioning is applied,control unit modular design and potting processing to guarentee components work reliable. vastly improve product service life;Interface uses standard connectors,convenient for installment,adjustment and replacement.
- △ Menu can report failure in real time(including stuck situation or other reasons which lead actuator fail to put valve on/off position)and output failure warning signal.
- riangle Menu operation can change Bus ID address and Baud rate automatically.
- riangle Menu operation can switch freely between remote control and local setting,press the button to realize opening/closing .
- △ Menu operation can set valve off position deviate to on or off direction,to bring vonvenience to local valve adjustment compared with "Normal On/Off mechanical positioning".
- riangle Menu operation can adjust valve running speed of the actuator in real time .
- \bigtriangleup Menu operation can restore factory default setting.

Model	Torque	Voltage	Time	Communication	Rotation angle	*3 Enclosure	Manual override	Position indicator	Housing material	Output shaft
TCN-02B	20Nm	AC/DC24V	10s	RS485/CANBUS2.0B	<u>90°/180°</u>	IP67	Hexagon	Mechanical	ABS/Die casting	Female octagon
TCR-02B	2010111	AC/DC95-265V		Compatible Mobus	≤330°	/F Type	spanner /button		- i	or male square

※ Female octagon output shaft selectable type:8x8,11x11,14x14mm

X TCR-02 Series : ABS, TCN-02 Series: die casting aluminium

Notice *1. The third position can be set by menu.

*4.Use hexagon spanner when power-off,or use button when power-on.







 ^{*2.}Test condition: Test under rated load, 25 C working temperature and 50% humidity,one test circle(two times switching cycle), which will be influenced by different load and working environment.
 *3.F type is suitable for the ambient of high humidity(≥90%) but without long-term rain.

Product overview

- O Matched valves: 2-way,3-way ball valve and butterfly valve
- Rated voltage: DC24V
- ◎ Running time: about 1S
- © Control feedback mode: RS485(Modbus),CANBus 2.0B/Mbus (customized)
- O Achievable mode: 2 way/3 way *1
- Itigh performance brushless motor, overload or overheated protection of internal motor
- $\odot~$ It can be used up to 20,000 times *2
- Tow or more actuators can be used in parallel
 (*RS485 could parallel maximum 32/64/256 actuators, while CANBus parallels 110 actuators)

Product features

- 1.3" OLED screen, it features no view restriction, high brightness, energy saving and environment protection, in real time to show Baud rate, ID address, valve opening angle and external control command. Enter sleeping state automatically after about 5 minutes, while it could display location state and its control command at sleeping time.
- △ Original valve adjustment mode-free cover-opening : Intelligent Bus is same as Intelligent On/Off series.
- △ 16 bits high performance CPU,12 bits high precision AD conversion are applied,built-in unique algorithm,thoroughly eliminate valve on/off inaccuracy caused by mechanical hysteresis,espacially suitable for 3-way valve adjustment.
- △ Non-contact positioning is applied, control unit modular design and potting processing to guarentee components work reliable. vastly improve product service life;Interface uses standard connectors, convenient for installment, adjustment and replacement.
- △ Menu can report failure in real time(including stuck situation or other reasons which lead actuator fail to put valve on/off position)and output failure warning signal.
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- △ Menu operation can set valve off position deviate to on or off direction,to bring vonvenience to local valve adjustment compared with "Normal On/Off mechanical positioning".
- \bigtriangleup Menu operation can adjust valve running speed of the actuator in real time .
- \bigtriangleup Menu operation can restore factory default setting.

Purchase guide

Model	Torque	Voltage	Time	Communication	Rotation angle	* ³ Enclosure	Manual ^{*4} override	Position indicator	Housing material	Output shaft
TCN-02BH	15Nm	DC24V	1s	RS485/CANBUS2.0B	<u>90°/180°</u>	IP67	Hexagon spanner	Mechanical indicator or	ABS/Die casting	Female octagon
TCR-02BH		DC24V	13	Compatible Modbus	≤330°	/F Type		OLED indicator	aluminium	or male square

% Female octagon output shaft selectable type:8x8,11x11,14x14mm

X TCR-02 Series : ABS, TCN-02 Series: die casting aluminium

Notice *1.The third position can be set by menu

*3.F type is suitable for the ambient of high humidity(≥90%) but without long-term rain.
*4.Use hexagon spanner when power-off,or use button when power-on.







^{*2.} Test condition: Test under rated load, 25 C working temperature and 50% humidity, one test circle(two times switching cycle), which will be influenced by different load and working environment.

Product overview

- Matched valves: 2-way,3-way ball valve and butterfly valve
- Rated voltage: AC/DC95V-265V, AC/DC24V
- Control feedback mode: RS485(Modbus),CANBus 2.0B/Mbus (customized)
- O Achievable mode: 2 way/3 way*1
- High performance brushless motor, overload or overheated protection of internal motor
- It can be used up to 20,000 times*2
- $\ensuremath{\mathbb O}$ Tow or more actuators can be used in parallel

(*RS485 could parallel maximum 32/64/256 actuators, while CANBus parallels 110 actuators)

Product features

- △ 1.3" OLED screen, it features no view restriction, high brightness, energy saving and environment protection, in real time to show Baud rate, ID address, valve opening angle and external control command. Enter sleeping state automatically after about 5 minutes, while it could display location state and its control command at sleeping time.
- \triangle Original valve adjustment mode-free cover-opening : Intelligent Bus is same as Intelligent On/Off series.
- △ 16 bits high performance CPU,12 bits high precision AD conversion are applied,built-in unique algorithm,thoroughly eliminate valve on/off inaccuracy caused by mechanical hysteresis,espacially suitable for 3-way valve adjustment.
- △ Non-contact positioning is applied, control unit modular design and potting processing to guarentee components work reliable. vastly improve product service life;Interface uses standard connectors, convenient for installment, adjustment and replacement.
- △ Menu can report failure in real time(including stuck situation or other reasons which lead actuator fail to put valve on/off position)and output failure warning signal.
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- △ Menu operation can set valve off position deviate to on or off direction,to bring vonvenience to local valve adjustment compared with "Normal On/Off mechanical positioning".
- riangle Menu operation can adjust valve running speed of the actuator in real time .
- riangle Menu operation can restore factory default setting.

Purchase guide

Model	Torque	Voltage	Time	Communication	Rotation angle	* ³ Enclosure	Manual override	Position indicator	Housing material	Output shaft
TCN-02B-KT	455	AC/DC24V		RS485/CANBUS2.0B	90°/180°	IP67	Hexagon	Mechanical	ABS/Die casting	Female octagon
TCR-02B-KT	- 15Nm	AC/DC95-265V	15s	Compatible Modbus	<u>≤330°</u>	/F Type	spanner indicator of /button OLED indic	OLED indicator	aluminium	or male square

※ Female octagon output shaft selectable type:8x8,11x11,14x14mm

X TCR-02 Series : ABS, TCN-02 Series: die casting aluminium

Notice *1. The third position can be set by menu.

*2. Test condition: Test under rated load, 25 °C working temperature and 50% humidity, one test circle(two times switching cycle), which will be influenced by different load and working environment.

★3.F type is suitable for the ambient of high humidity(≥90%) but without long-term rain.
★4.Use hexagon spanner when power-off,or use button when power-on.







Product overview

- Matched valves: 2-way,3-way ball valve and butterfly valve
- ◎ Rated voltage: AC/DC95V-265V, AC/DC24V
- Communication Mode: RF433/868/915MHZ,FSK,LORA,RF Ocean (single control)
- O Communication protocol: Compatible Modbus
- Wireless Module: SX1278/SX1276/A7108
- $\ensuremath{\mathbb O}$ Communication distance: The maximum is 3Km
- O Achievable mode: 2 way/3 way*
- High performance brushless motor, overload or overheated protection of internal motor
- It can be used up to 20,000 times^{*2}

Product features

- △ 1.3" OLED screen, it features no view restriction, high brightness, energy saving and environment protection, in real time to show Baud rate, ID address, valve opening angle and external control command. Enter sleeping state automatically after about 5 minutes, while it could display location state and its control command at sleeping time.
- △ Original valve adjustment mode-free cover-opening : Intelligent Bus is same as Intelligent On/Off series.
- △ 16 bits high performance CPU,12 bits high precision AD conversion are applied,built-in unique algorithm,thoroughly eliminate valve on/off inaccuracy caused by mechanical hysteresis,espacially suitable for 3-way valve adjustment.
- △ Non-contact positioning is applied,control unit modular design and potting processing to guarentee components work reliable. vastly improve product service life;Interface uses standard connectors,convenient for installment,adjustment and replacement.
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- riangle Menu operation can adjust valve running speed of the actuator in real time .
- riangle Menu operation can restore factory default setting.

Purchase guide

Model	Torque	Voltage	Time	Communication	Rotation angle	*3 Enclosure	Manual override	Position indicator	Housing material	Output shaft
TCN-02R	20Nm	AC/DC24V	10s	FSK/LORA(Modbus) RF 433/868M/915M	<u>90°/180°</u>	IP67	Hexagon	Mechanical	ABS/Die casting	Female octagon
TCR-02R	201111	AC/DC95-265V	IUS	RF Ocean (single control)	≤330°	/F Type	spanner /button	indicator or OLED indicator	aluminium	or male square

※ Female octagon output shaft selectable type:8x8,11x11,14x14mm

※ TCR-02 Series : ABS, TCN-02 Series: die casting aluminium

Notice *1.The third position can be set by menu.

★3.F type is suitable for the ambient of high humidity(≥90%) but without long-term rain.
★4.Use hexagon spanner when power-off,or use button when power-on.





^{*2.} Test condition: Test under rated load, 25 C working temperature and 50% humidity, one test circle(two times switching cycle), which will be influenced by different load and working environment.

Product overview

- Matched valves: 2-way,3-way ball valve and butterfly valve
- Rated voltage: DC24V/AC230V
- Running time: about 1s/6s
- © Communication Mode: RF433/868/915MHZ,FSK,LORA,RF Ocean (single control)
- $\ensuremath{\mathbb O}$ Communication protocol: Compatible Modbus
- Wireless Module: SX1278/SX1276/A7108
- $\ensuremath{\mathbb O}\xspace$ Communication distance: The max is 3Km
- O Achievable mode: 2 way/ 3 way^{*1}
- ◎ High performance brushless motor, overload protection of internal motor
- It can be used up to 20,000 times^{*2}

Product features

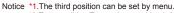
- △ 1.3" OLED screen, it features no view restriction, high brightness, energy saving and environment protection, in real time to show Baud rate, ID address, valve opening angle and external control command. Enter sleeping state automatically after about 5 minutes, while it could display location state and its control command at sleeping time.
- △ Original valve adjustment mode-free cover-opening : Intelligent Bus is same as Intelligent On/Off series.
- △ 16 bits high performance CPU,12 bits high precision AD conversion are applied,built-in unique algorithm,thoroughly eliminate valve on/off inaccuracy caused by mechanical hysteresis,espacially suitable for 3-way valve adjustment.
- △ Non-contact positioning is applied,control unit modular design and potting processing to guarentee components work reliable. vastly improve product service life;Interface uses standard connectors,convenient for installment,adjustment and replacement.
- △ Menu can report failure in real time(including stuck situation or other reasons which lead actuator fail to put valve on/off position)and output failure warning signal.
- \bigtriangleup Menu operation can change Bus ID address and Baud rate automatically.
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- \triangle Menu operation can set valve off position deviate to on or off direction,to bring vonvenience to local valve adjustment compared with "Normal On/Off mechanical positioning".
- riangle Menu operation can adjust valve running speed of the actuator in real time .
- riangle Menu operation can restore factory default setting.

Purchase guide

Model	Torque	Voltage	Time	Communication	Rotation angle	* ³ Enclosure	Manual override	Position indicator	Housing material	Output shaft
TCN-02RH	15Nm	DC24V	1s	FSK/LORA(Modbus) RF 433/868M/915M	<u>90°/180°</u>	IP67	Hexagon spanner	Mechanical indicator or	ABS/Die casting	Female
TCN-02RH		AC230V	6s	RF Ocean (single control)	≤330°	/F Type	/button	OLED indicator	aluminium	or male square

※ Female octagon output shaft selectable type:8x8,11x11,14x14mm

X TCR-02 Series : ABS, TCN-02 Series: die casting aluminium



^{*2.} Test condition: Test under rated load, 25 C working temperature and 50% humidity, one test circle(two times switching cycle), which will be influenced by different load and working environment.

★3.F type is suitable for the ambient of high humidity(≥90%) but without long-term rain.
★4.Use hexagon spanner when power-off,or use button when power-on.







Product overview

- Matched valves: 2-way,3-way ball valve and butterfly valve
- Rated voltage: AC/DC95V-265V, AC/DC24V
- Communication Mode: RF433/868/915MHZ,FSK,LORA,RF Ocean (single control)
- Communication protocol: Compatible Modbus
- Wireless Module: SX1278/SX1276/A7108
- O Communication distance: The maximum is 3Km
- O Achievable mode: 2 way/ 3 way^{*1}
- Itigh performance brushless motor, overload or overheated protection of internal motor
- It can be used up to 20,000 times *2

Product features

- 1.3" OLED screen, it features no view restriction, high brightness, energy saving and environment protection, in real time to show Baud rate, ID address, valve opening angle and external control command. Enter sleeping state automatically after about 5 minutes, while it could display location state and its control command at sleeping time.
- △ Original valve adjustment mode-free cover-opening : Intelligent Bus is same as Intelligent On/Off series.
- △ 16 bits high performance CPU,12 bits high precision AD conversion are applied,built-in unique algorithm,thoroughly eliminate valve on/off inaccuracy caused by mechanical hysteresis,espacially suitable for 3-way valve adjustment.
- △ Non-contact positioning is applied,control unit modular design and potting processing to guarentee components work reliable. vastly improve product service life;Interface uses standard connectors,convenient for installment,adjustment and replacement.
- △ Menu can report failure in real time(including stuck situation or other reasons which lead actuator fail to put valve on/off position)and output failure warning signal.
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- △ Menu operation can set valve off position deviate to on or off direction,to bring vonvenience to local valve adjustment compared with "Normal On/Off mechanical positioning".
- riangle Menu operation can adjust valve running speed of the actuator in real time .
- riangle Menu operation can restore factory default setting.

Purchase guide

Model	Torque	Voltage	Time	Communication	Rotation angle	* ³ Enclosure	*4 Manual override	Position indicator	Housing material	Output shaft
TCR-02R -KT	15Nm	AC/DC24V	15s	FSK/LORA(Modbus) RF 433/868M/915M	<u>90°/180°</u>	IP67	Hexagon spanner	Mechanical indicator or	ABS/Die casting	Female octagon
TCN-02R -KT		AC/DC95-265V	105	RF Ocean (single control)	≤330°	/F Type	/button	OLED indicator	aluminium	or male square

※ Female octagon output shaft selectable type:8x8,11x11,14x14mm

X TCR-02 Series : ABS, TCN-02 Series: die casting aluminium

★3.F type is suitable for the ambient of high humidity(≥90%) but without long-term rain.
★4.Use hexagon spanner when power-off,or use button when power-on.





Notice *1.The third position can be set by menu.

^{*2.} Test condition: Test under rated load, 25 C working temperature and 50% humidity, one test circle(two times switching cycle), which will be influenced by different load and working environment.

Product overview

- Matched valves: 2-way,3-way ball valve and butterfly valve
- Rated voltage: AC/DC95V-265V, AC/DC24V
- O Timer mode: pulse mode , time mode
- $\ensuremath{\mathbb O}$ Loop mode : loop by days , loop by weeks
- Adopted high-performance brushless motor, Overload protection of internal motor
- It can be used up to 20,000 times.*1



Product features

- 1.3" OLED screen, it features no view restriction, high brightness, energy saving and environment protection, in real time to show valve opening angle and external control command. Enter sleeping state automatically after about 5 minutes, while it could display location state and its control command at sleeping time.
- △ Original valve adjustment mode-free cover-opening : Intelligent Bus is same as Intelligent On/Off series.
- △ 16 bits high performance CPU,12 bits high precision AD conversion are applied,built-in unique algorithm,thoroughly eliminate valve on/off inaccuracy caused by mechanical hysteresis,espacially suitable for 3-way valve adjustment.
- △ Non-contact positioning is applied,control unit modular design and potting processing to guarentee components work reliable. vastly improve product service life;Interface uses standard connectors,convenient for installment,adjustment and replacement.
- △ Menu can report failure in real time(including stuck situation or other reasons which lead actuator fail to put valve on/off position)and output failure warning signal.
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- riangle Menu operation can adjust valve running speed of the actuator in real time .
- △ Menu operation can restore factory default setting.

Purchase guide

Model	Torque	Voltage	Time	Timer model	Rotation angle	*2 Enclosure	Manual ^{*3} override	Position indicator	Housing material	Output shaft
TCN-02D		AC/DC24V	- 10s	Pluse mode Time mode	<u>90°/180°</u>	IP67/	Hexagon	Mechanical indicator or	ABS/Die casting	Female octagon
TCR-02D	20Nm	AC/DC95-265V	103	Loop by days Loop by weeks	≤330°	F type	spanner /button	OLED indicator	aluminium	or male square

※ Female octagon output shaft selectable type:8x8,11x11,14x14mm

※ TCR-02 Series : ABS, TCN-02 Series: die casting aluminium

Notice *1. Test condition: Test under rated load, 25 C working temperature and 50% humidity, one test circle(two times switching cycle), which will be influenced by different load and working environment.

*2.F type is suitable for the ambient of high humidity(≥90%) but without long-term rain. *3.Use hexagon spanner when power-off,or use button when power-on.





Product overview

- Install valves: 2-way,3-way ball valve and butterfly valve
- Rated voltage: DC24V/AC230V
- Running time: about 1s/6s
- ◎ Timer mode: pulse, timer
- ◎ Loop mode : loop by days , loop by weeks
- O Adopted high-performance brushless motor, Overload protection of internal motor
- It can be used up to 20,000 times.*

Product features

- △ 1.3" OLED screen, it features no view restriction, high brightness, energy saving and environment protection, in real time to show, valve opening angle and external control command. Enter sleeping state automatically after about 5 minutes, while it could display location state and its control command at sleeping time.
- \bigtriangleup Original valve adjustment mode-free cover-opening :

Intelligent Bus is same as Intelligent On/Off series.

- △ 16 bits high performance CPU,12 bits high precision AD conversion are applied,built-in unique algorithm,thoroughly eliminate valve on/off inaccuracy caused by mechanical hysteresis,espacially suitable for 3-way valve adjustment.
- △ Non-contact positioning is applied,control unit modular design and potting processing to guarentee components work reliable. vastly improve product service life;Interface uses standard connectors,convenient for installment,adjustment and replacement.
- △ Menu can report failure in real time(including stuck situation or other reasons which lead actuator fail to put valve on/off position)and output failure warning signal.
- \bigtriangleup Menu operation can realize exchange of $\mbox{ valve control command}$.
- riangle Menu operation can switch freely between remote control and local setting,press the button to realize opening/closing .
- △ Menu operation can set valve off position deviate to on or off direction,to bring vonvenience to local valve adjustment compared with "Normal On/Off mechanical positioning".
- riangle Menu operation can adjust valve running speed of the actuator in real time .
- \bigtriangleup Menu operation can restore factory default setting.

Purchase guide

Model	Torque	Voltage	Time	Timer model	Rotation angle	Enclosure *2	Manual ^{*3} override	Position indicator	Housing material	Output shaft
TCN-02DH	15Nm	DC24V	1s	Pluse mode Time mode	90°/180°	IP67 / F type	Hexagon	Mechanical indicator or	ABS/Die casting	Female octagon
TCR-02DH	TOMIL	AC230V	6s	Loop by days Loop by weeks	≤330°	ii o, , i type	spanner /button	OLED indicator	aluminium	or male square

※ Female octagon output shaft selectable type:8x8,11x11,14x14mm

X TCR-02 Series : ABS, TCN-02 Series: die casting aluminium

Notice *1. Test condition: Test under rated load, 25 C working temperature and 50% humidity, one test circle(two times switching cycle), which will be influenced by different load and working environment.

*2.F type is suitable for the ambient of high humidity(≥90%) but without long-term rain.

*3.Use hexagon spanner when power-off,or use button when power-on.





Product overview

- Matched valves: 2-way,3-way ball valve and butterfly valve
- ◎ Rated voltage: AC/DC95V-265V, AC/DC24V
- Timer mode: pulse, time
- C Loop mode : loop by days , loop by weeks
- Adopted high-performance brushless motor, Overload protection of internal motor
- It can be used up to 20,000 times.^{*1}



Product features

- △ 1.3" OLED screen, it features no view restriction, high brightness, energy saving and environment protection, in real time to show valve opening angle and external control command. Enter sleeping state automatically after about 5 minutes, while it could display location state and its control command at sleeping time.
- △ Original valve adjustment mode-free cover-opening : Intelligent Bus is same as Intelligent On/Off series.
- △ 16 bits high performance CPU,12 bits high precision AD conversion are applied,built-in unique algorithm,thoroughly eliminate valve on/off inaccuracy caused by mechanical hysteresis,espacially suitable for 3-way valve adjustment.
- △ Non-contact positioning is applied, control unit modular design and potting processing to guarentee components work reliable. vastly improve product service life;Interface uses standard connectors, convenient for installment, adjustment and replacement.
- △ Menu can report failure in real time(including stuck situation or other reasons which lead actuator fail to put valve on/off position)and output failure warning signal.
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- \bigtriangleup Menu operation can adjust valve running speed of the actuator in real time .
- riangle Menu operation can restore factory default setting.

Purchase guide

Model	Torque	Voltage	Time	Timer model	Rotation angle	Enclosure *2	Manual ^{*3} override	Position indicator	Housing material	Output shaft
TCN-02D-KT		AC/DC24V	150	Pluse mode Time mode	<u>90°/180°</u>	IP67 / F type	Hexagon spanner	Mechanical indicator or	ABS/Die casting	Female
TCR-02D-KT	15Nm	AC/DC95-265V	15s	Loop by days Loop by weeks	≤330°	ir or / r type	/button	OLED indicator	aluminium	or male square

※ Female octagon output shaft selectable type:8x8,11x11,14x14mm

※ TCR-02 Series : ABS, TCN-02 Series: die casting aluminium

Notice *1. Test condition: Test under rated load, 25 C working temperature and 50% humidity, one test circle(two times switching cycle), which will be influenced by different load and working environment.

*2.F type is suitable for the ambient of high humidity(≥90%) but without long-term rain. *3.Use hexagon spanner when power-off,or use button when power-on.

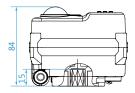




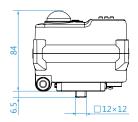
unit: mm

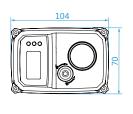
Dimension [TCR/TCN-02X]

Direct mount [female octagon output shaft]

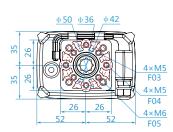


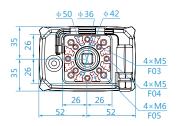
With bracket [male square output shaft]





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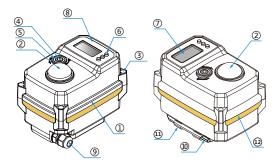






A

Main parts

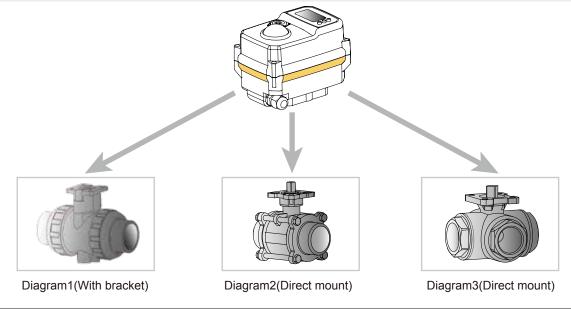


	Parts	Material		Parts	Material
1	Actuator	Heatproof ABS or Casting aluminum	7	1.3" LCD Screen	OLED
2	Indicator	Transparent AS	8	Label	PVC
3	Screw X 4	304	9	Waterproof wire nut	NiLon
4	Manual shaft	304	10	Hexagon spanner	304
5	Oil seal	NBR	11	Wrench fixed	ABS
6	Button	Rubber	12	Sealing	NBR





TCN/TCR-02 series assembling instructions



Assembly Diagram1UPVC plastic ball valve added with bracketAssembly Diagram23-piece stainless steel ball valveAssembly Diagram3Stainless steel 3-way ball valve

NOTICE: #1.1/Men assembling with valve,it's recommand to use spring washer and flat washer to fix screw nut. #2.1t's forbidden to use anaerobic glue or UV glue,if needed,please use 704 glue and adhere quickly. #3.Casing is avoided to contact with organic solvent,such as kerosene, butanone and etc,or the casing will be damaged.

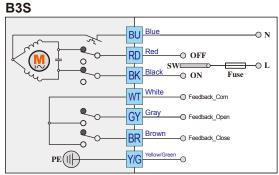
Matched valve technical requirements

- \Box 1. When installing ball valve, the torque value should be \leq 15Nm. If the ball valve is out of operation for a long time, the torque value of its first on or off is the maximum torque. Or you can choose ball valve with low torque.
- □2. When installing butterfly valve, the maximum torque should be ≤ 13Nm. Because the torque value will increased by 10-20% after installing.
- □3. When installing direct mount type valve, the hole deepth should be ≤15mm. It requires cutting if the output shaft is longer than 15mm.
- □4. Please pay attention to the following items if you install the bracket and coupling by yourself:
 - ※ The intensity of bracket should meet the using requirements: the bracket twisting range should be ≤0.2mm in the process of valve opening or closing.
 - ※ The parallelism of bracket should be ≤0.5mm.
 - When processing the shaft hole at both end of the coupling, ensure the accuracy and concentricity. The purpose is to ensure the mechanical hysteresis ≤10°, otherwise it will cause the actuator unable to work.
- □5. Screw should be installed with spring washer and flat washer, and we suggest you daub some sealing glue around the screw in case of screw loosening.
- □6. After installation, user should switch the valve on and off one time with hexagon spanner first. Adjust the valve after ensure it works well.

20



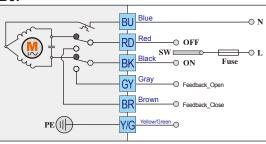
Normal on/off model-wiring diagrams [TCN/TCR-02N]



Control instructions:

- SW is connected with RD, the actuator will rotate clockwise . When the valve is closed completely, WT is connect with BR, giving signal of full closing.
- SW is connected with BK, the actuator will rotate counterclockwise A. When the valve is open completely, will is connect with (A), giving signal of full opening.
- Notice 1: WT is not connected with GY and BR, when the actuator is rotating.
- Notice 2: The time of feedback signal is a little earlier than the time when actuator reaches its actual position, so please do not cut power immediately after you get the feedback signal.

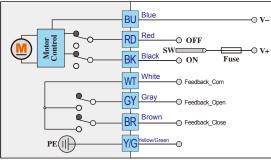




Control instructions:

- □ SW is connected with । ™, the actuator will rotate clockwise ~. When the valve is closed completely, 1™ is connect with I™, giving signal of full closing.
- Notice 1: RD is not connected with BR, BK is not connected with GY when the actuator is rotating.
- ※ Notice 2: The time of feedback signal is synchronous with the time when valve reaches targeted positon.

B3S- [DC series]



Control instructions:

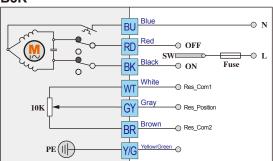
- □ SW is connected with 配, the actuator will rotate clockwise ~ .When the valve is closed completely, WT is connect with BR, giving signal of full closing.
- SW is connected with Ext, the actuator will rotate counterclockwise When the valve is open completely sonnect with SY, giving signal of full opening.
- * Notice 1: WT is not connected with GY and BR ,when the actuator is rotating.
- ※ Notice 2: The time of feedback signal is a little earlier than the time when actuator reaches its actual position, so please do not cut power immediately after you get the feedback signal.

Wiring instructions:

- 1.Fuse:please refer to manual for more parameters.
- 2.SW load capability:please refer to manual for more parameters.
- 3.Feedback signal contact load capacity:0.1A/250VAC 0.5A/30VDC.
- 4. Please make sure actuator connect ground reliably(only KT32S).



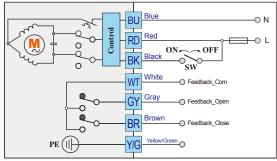
B3R



Control instructions:

- SW is connected with R, the actuator will rotate clockwise →. The resistance value between M and BR will decrease, the actuator will stop when the valve is closed completely.
 SW is connected with BK, the actuator will rotate counterclockwise →. The resistance value
- between $\fbox{\sc matrix}$ and $\fbox{\sc matrix}$ will increase,the actuator will stop when the valve is full open.

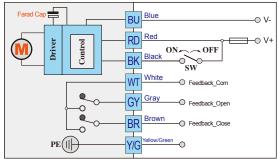
BD3S



Control instructions:

- $\hfill\square$ If SW is disconnected;the actuator will drive valve close clockwise .When
- the valve is closed completely, with is connected with with a signification of full closing.
- the valve is open completely, [[]∭ is connected with ^{GY}, giving signal of full opening
- Notice 1: with is not connected with GY BR, when the actuator is running.
- Notice 2: The time of feedback signal is a little earlier than the time when actuator reaches its actual position, so please do not cut power immediately after you get the feedback signal.

KT32S/BD3S- [DC series]



Control instructions:

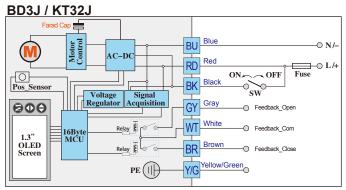
- □ If SW is disconnected; the actuator will drive valve close clockwise →.When the valve is closed completely, will is connected with BR, giving signal of full closing.
- □ If SW is connected, the actuator will drive valve open anticlockwise → .When the valve is open completely, 🕅 is connected with 🔄, giving signal of full opening .
- * Notice 1: WT not connected with BRGY, when the actuator is running.
- Notice 2: The time of feedback signal is a little earlier than the time when actuator reaches its actual position, so please do not cut power immediately after you get the feedback signal.
 Notice 3: When power cut, actuator will drive valve to close.

Black Red Blue Gray White Brown

(Wiring Diagram)



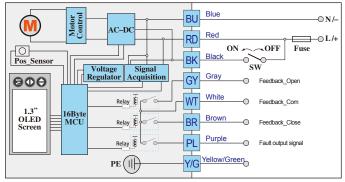
Intelligent on/off model-wiring diagram [TCN/TCR-02C]



Control instructions: [7-core]

- □ If SW is disconnected, the actuator will drive valve close clockwise → .When the valve is closed completely, [vi] is connected with [BR], send signal of full closing.
- □ If SW is connected,the actuator will drive valve open counterclockwise .When the valve is open completely, W1 is connected with GY, send signal of full opening.
- * Note 1: WT is not connected with GY BR, when the actuator is operating.
- * Note 2:After power cut, the feedback and fault signal will disappear, WT is not connected with GY and BR.

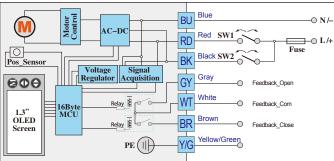
BD3JA [Alert]



Control instructions: [9-core]

- □ If SW is disconnected, the actuator will drive valve close clockwise → .When the valve is closed completely, [W] is connected with [BR], send signal of full closing.
- □ If SW is connected, the actuator will drive valve open counterclockwise .When the valve is open completely, will is connected with [cv], send signal of full opening.
- * Note 1: BR is not connected with WT GY, when the actuator is operating.
- * Note 2: When actuator is stuck or switch fails to arrive by other faults, with connect with pl, send alarm signal.
- * Note 3: After power cut, the feedback and fault signal will disappear, with is not connected with GY BR PL.

B33J



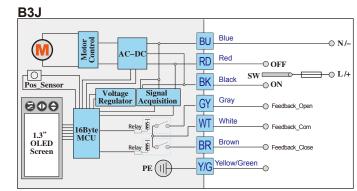
Control instructions: [7-core]

SW1	SW2	Flow direction	Feedback signal
connect	disconnect 🦟	0°	WT connect with BR
disconnect 🗥	connect 🦟	90°	WT connect with GY
connect	connect 🦟	180°(could be free set by menu)	WT connect with GY BR

* Note 1: WT is not connected with GY and BR , when the actuator is operating.

* Note 2:After power cut, the feedback and fault signal will disappear, WT is not connected with GY and BR

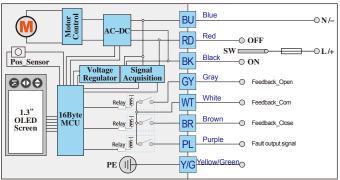




Control instructions: [7-core]

- SW is connected with RD, the actuator will rotate clockwise <. When the valve is closed completely, KT is connect with RR, send signal of full closing.
- SW is connected with K, the actuator will rotate counterclockwise . When the valve is open completely, is connect with [SY], send signal of full opening.
- * Note 1: WT is not connected with GY and BR , when the actuator is operating.
- * Note 2:After power cut, the feedback and fault signal will disappear, WT is not connected with GY and BR

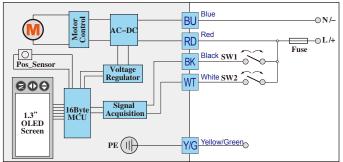
B3JA [Alert]



Control instructions: [9-core]

- □ If SW is disconnected, the actuator will drive valve close clockwise ~ .When the valve is closed completely, Will is connected with , send signal of full closing.
- □ If SW is connected, the actuator will drive valve open counterclockwise .When the valve is open completely, will is connected with [S], send signal of full opening.
- Note 1: WT is not connected with GY BR, when the actuator is operating.
- Note 2:When actuator is stuck or switch fails to arrive by other faults, WT connect with PL, send alarm signal.
- Note 2. When actuator is stuck or switch hairs to anrive by other radius, will connect with PE, send alarm sign
- * Note 3:After power cut,the feedback and fault signal will disappear, WT is not connected with GY BR PL .

B44

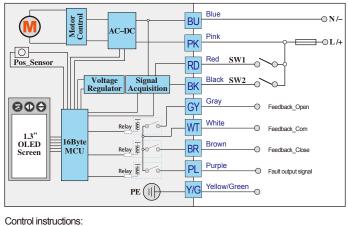


Control instructions: [7-core]

SW1	SW2	Control instructions
disconnect ~	disconnect 🗠	Full closing
disconnect ~	connect 🦟	Open30°±10%
connect	disconnect 🗠	Open60°±10%
connect	connect 🦟	Full opening



B43JA [Alert]



** Note 2: When actuator was stuck or other fails which lead valve unable to open or close completely, with

X Note 5: When SW1, SW2 are both disconnected, it means no control signal, factory default setting is valve-off

Flow direction

0°

0°

90°

▲ 45°(could be freely set by menu)

* Note 3:After power cut, the feedback and fail signal will disappear, WT is not connected with GY BR PL.

X Note 1: WT is not connected with GY BR PL ,when the actuator is running.

Note 4:45° is the third position, whose value (10%-90%) could be set by menu.

connects witt PL ,send warning signal.

SW2

disconnect -

disconnect ~

*

connect

- connect

command. SW1

disconnect ~

disconnect ~

connect

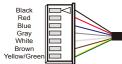
connect

Blue Motor BU ON/ M AC-DO Red SW1 -0 RD 0 Pos_Sensor Black SW2 BK 0 \odot Voltage Signal Regulator Acquisition 800 Gray GY 0 Feedback_Open White Relay WT Feedback_Com 0 1.3 16Byte OLED Screen Brown Relay BR -0 Feedback_Close MCU Purple PL Relay -0 Fault output signal Yellow/Green PE Y/G

Control instructions

B33JA [Alert]

SW1	SW2	Flow direction	Feedback signal
connect	disconnect 🕋	0°	WT connect with BR
disconnect 🔨	connect 🗠	90°	WT connect with GY
connect 🗠	connect 🗠	45°(could be freely set by menu)	WT connect with GY BR



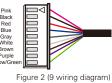


Figure 1 (7wiring diagram)



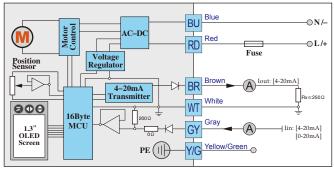




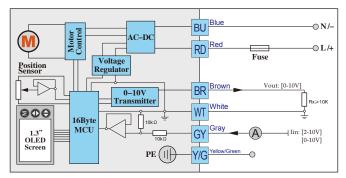


Intelligent modulating model-wiring diagrams [TCN/TCR-02T]

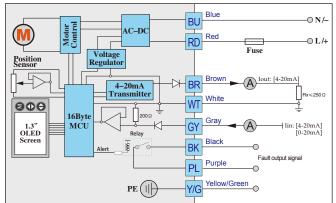
4-20mA/0-20mA



0-10V/2-10V

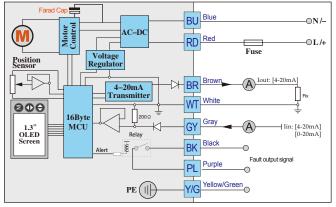


4-20mA-A/0-20mA-A [Alarm]

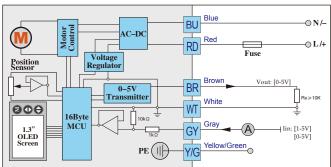


4-20mA-KT-A/0-20mA-KT-A [Alarm]

PART 3



0-5V/1-5V



Control instructions - [No Alert/ 7-core] :

- □ 1 RD BU are power supply.
- □ 2 GY WT BR are control input and feedback output
- *They are forbidden to connect the power supply, otherwise it will damage the control module.
- Make sure voltage practicable range, Xotherwise it will damage the control module □ 3
- GY is feedback current input: 4-20mA,0-20mA,0-5V,0-10V,2-10V,input impedance refers to relevant □ 4 wiring diagram.
- □ 5 BR is control current output:4-20mA.
- Vout=lout·Rx, □ 6
 - △Rx is recommended to use low TCR resistor.
 - △VOUT≤8V,so Rx≤400Ω (recommended Vout=5V,Rx=250Ω/0.25W)
 - %For "4-20mA/1-5V/2-10V" control mode, user can set no control signal through "user setting" from menu to □ 7 operate valve full-open, full-close or keep. For other control mode "0-20mA, 0-10V, 0-5V", such setting is invalid.
 - □ 8 When actuator is stuck or there is other working fails, output fails signal. Contactor load capacity:0.1A/DC24V,50mA/230V.
- □ 9 0-10V output load capacity is ≥10KΩ, wire's resistance has impact on the accuracy ,please use wire with lower resistance

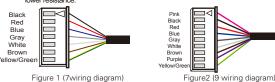


Figure 1 (7wiring diagram)

0-20mA,0-5V,0-10V,2-10V can support alarm signal output function.

Control instructions - [Alert / 9-core] :

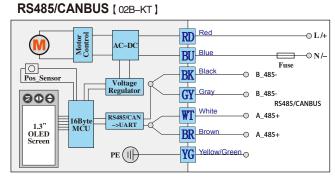
- □ 1 RD BU are power supply.
- □ 2 GY WT BR are control input and feedback output
- They are forbidden to connect the power supply, otherwise it will damage the control module.
- Make sure voltage practicable range, *otherwise it will damage the control module. □ 3 GY is control current input: 4-20mA,0-20mA,0-5V,0-10V,2-10V,input impedance refers to relevant
- wiring diagram.
- 5 BR is feedback current output: 4-20mA.
- □ 6 Vout=lout·Rx.
 - △Rx is recommended to use low TCR resistor
 - \triangle VOUT≤8V,so Rx≤400Ω (recommended Vout=5V,Rx=250Ω/0.25W) .
- □ 7 ※For "4-20mA/1-5V/2-10V" control mode.user can set no control signal through "user setting" from menu to operate valve full-open.full-close or keep.For other control mode "0-20mA.0-10V.0-5V".such setting is invalid.
- When actuator is stuck or there is other working fails.output fails signal. Contactor load capacity:0.1A/DC24V,50mA/230V.
- □ 9 0-10V output load capacity is ≥10KΩ, wire's resistance has impact on the accuracy ,please use wire with lower resistance.

Control instructions: [Alert / Failsafe/ 9-core]

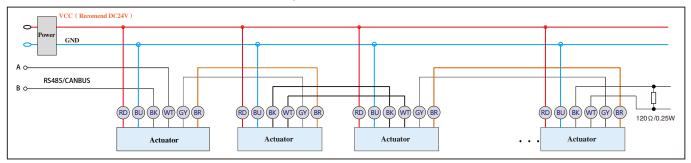
- □ 1 RD BU are power supply.
- GY WT BR are control input and feedback output □ 2
- They are forbidden to connect the power supply otherwise it will damage the control module.
- □ 3 Make sure voltage practicable range, Xotherwise it will damage the control module.
- □ 4 GY is control current input: 4-20mA,0-20mA,0-5V,0-10V,2-10V,input impedance refers to relevant wiring diagram
- □ 5 BR is feedback current output: 4-20mA.
- □ 6 Vout=lout·Rx,
 - ∧Rx is recommended to use low TCR resistor.
 - △VOUT≤8V,so Rx≤400Ω (recommended Vout=5V,Rx=250Ω/0.25W)
- □ 7 ※For "4-20mA/1-5V/2-10V" control mode, user can set no control signal through "user setting" from menu to operate valve full-open, full-close or keep. For other control mode "0-20mA, 0-10V, 0-5V", such setting is invalid.
- When actuator is stuck or there is other working fails,output fails signal. Contactor loading capacity:0.1A/DC24V.50mA/230V
- □ 9 0-10V output load capacity is ≥10KΩ, wire's resistance has impact on the accuracy ,please use wire with lower resistance.



Intelligent Bus model -Wiring Diagram [TCN/TCR-02B]



Recommened circuit of several actuators connect in parallel



ΒK

RD

BU GY

WT

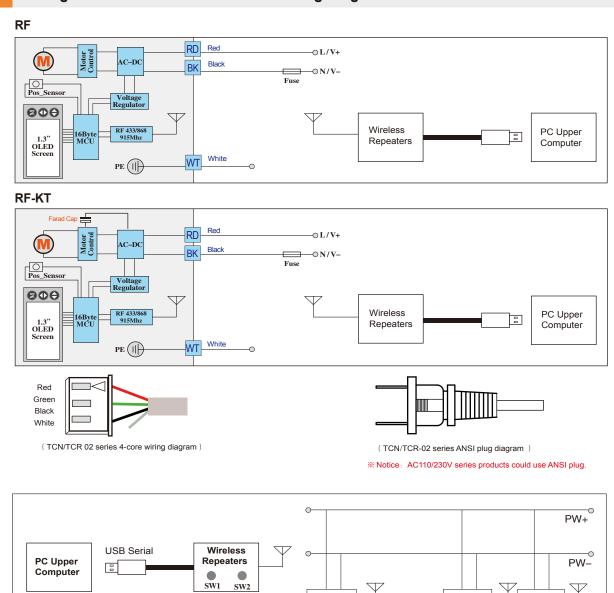
BR

Yellow/Gre

Diagram 1(TCN/TCR 02 series wiring connector diagram)







Intelligent Wireless RF Bus model-->Wiring Diagram [TCR/TCN-02R]

Control instruction:

Press SW1, controller send valve-on command, controller will show the received command and message.

Press SW2,controller send valve-off command,controller will show the received command and message.

Note 1: Fistly, you need set controlled actuator ID by OLED menu, which is more suitable for single control one actuator. Note 2: If in need of control several actuators, you can control it by PC-Serial, inside controller comes with USB Serial interrupt connect controller with PC computer, then finish install drive procedure, you can send command code by the serial on PO accent to the serial on PO accent to the serial on the series of the series

Actuator

ID=001

Actuator

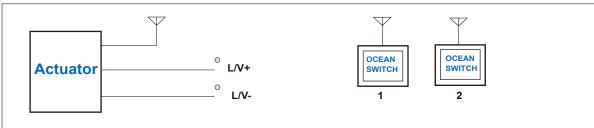
ID=251

Actuator

ID=252

PC computer which is compatible with MODBUS. Details please refer to Modbus communication protocol.

RF-OCEAN

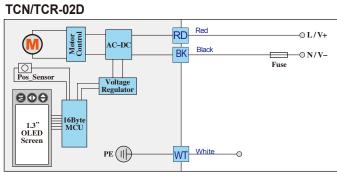


Notice: Several ocean switches could control one valve, or several valves could be controlled by one OCEAN SWITCH

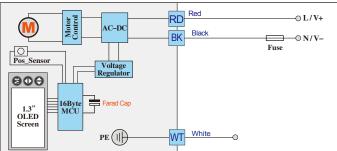
PART 3

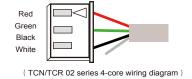


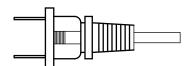
Intelligent Timer mode-->Wiring Diagrams [TCN/TCR 02D]





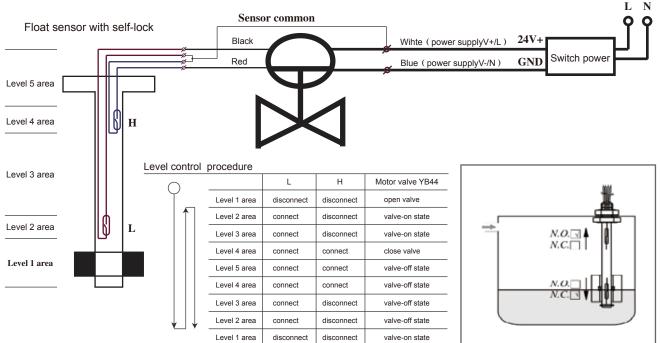






(TCN/TCR 02 series ANSI plug diagram) * Notice: AC110/230V series products could use ANSI plug.

Intelligent model (level YW44) -Wiring Dlagram [TCN/TCR 02CYW]



Control instructions:

□ 1 Power can be omitted, when AC230V motor valve is in use.

□ 2 If DC24V motor valve is in use,switch source's power is equal to actuator maximum input power times 1.2.

□ 3 Level sensor adopts reed switches(with capacity of magnetic keeping),load capacity:0.2A/DC24V,0.1A/240V.





Working environment

- $\hfill\square$ This product can be used indoor and outdoor.
- □ This product is not explosion proof , 🛕 do not use them in flammable and explosive environment.
- □ You need to install protective device for the actuator if it is exposed to the rain or sunshine.
- □ Please pay attention to the ambient temp.
- □ When installing, you need to consider the reserved space for wiring and repairing.
- \Box When power on, \triangle it is not allowed to dismantle actuator and valve.
- \Box When power on, \triangle it is not allowed to do wiring.
- \square *Forbid the dropped thing hit the device and lead to improper operation.
- □ ※Forbid step on it which will cause device malfunction or personal accident.
- □ XIt is forbidden to do wiring project in rainy day or when there is water splash.

Safety notice

- □ In order to use the device safely for a long time, please pre-read the manual carefully to ensure correct use.
- Notice item:Please understand the product specification and using method clearly to ensure personal safety danger or prevent device from damage.
- \Box In order to indicate damage and danger, here we classify them as "warning $\underline{\Lambda}$ " and "notice \times ".
- □ Both of contents are very important, which should be obeyed strictly.
- \square "Warning \triangle ": It will cause death or serious injury if not obeyed.
- □ "Notice ※ ":It will cause slight injury or device damage if not obeyed.
- □ Subject to technical changes.



CE ISO9001 Ver:20161015

TCN/TCR series assemble with valve real photos















Success comes from our persistent pursue of perfect details. Excellence originates from our persistence of win-win philosophy.



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Made in china Global service

Innovate Realize costumer greatest value Technology